#### **Machine Protection**

T N Todd

February 2016



#### Typical Machine Protection issues

- Plant safety and human safety
- Single parameter limits
- Parameter-combination limits
- Various component temperatures
  - Coils
  - Vacuum vessel
  - In-vessel components
- Plasma impacts
- Positive vacuum vessel pressure
  - Water leaks creating steam
  - Hydrogen deflagration (e.g. due to cryopump regeneration)
- Laser pulse energy (window damage)
- Specific event risk assessments and mitigation strategies
- Most adverse events relate to stresses, so fatigue limits apply



# What is "safety"?

Human safety is most important but next comes safety of the plant, i.e. stopping the machine from destroying itself - "Machine Protection":

- single parameter operational limits
- operational limits of parameter combinations
- impacts of the plasma on the machine
- fault conditions
- need for benign plasma termination procedures



# Single parameter limits

- Toroidal field coil current
- Ohmic Heating solenoid current
- Various component temperatures
  - Coils
  - Vacuum vessel
  - Plasma facing components
- Positive vacuum vessel pressure
  - Water leaks creating steam
  - Hydrogen deflagration (e.g. due to cryopump regeneration)
- Laser pulse energy (window damage)
- Most relate to stresses, so fatigue limits apply



## Parameter combination limits

- Crossed magnetic fields (with no electrical faults)
  - Solenoid and toroidal field
  - Vertical field and toroidal field
  - Divertor field and toroidal field
  - Resonant magnetic perturbation fields and plasma eguilibrium fields
  - Adjacent solenoidal coils with opposite current directions
- Crossed magnetic fields (due to electrical faults)
  - Toroidal field coil ejection force if one coil shorts
  - Adjacent solenoidal coils if one coil shorts
- Complex operational effects, e.g.:
  - Halo currents due to Vertical Displacement Events
  - Disruption mitigation gas causing break-down in neutral beam duct or RF antennae
  - ICRH VSWR antinode arcs puncturing vacuum bellows
  - ECRH & ICRH forbidden resonance locations (e.g. windows)



# **Component temperatures**

- Coils
  - If Cu or AI, really only water temperature and I<sup>2</sup>t matters
  - If superconducting:
    - Cable and strand motion (friction)
    - Nuclear heating
    - Eddy current heating
- Coil feeders and bus-bars (especially at joints)

- Power supply components
  - Transformers, inductors...
  - Rectifiers
  - Thyristors, IGBTs...

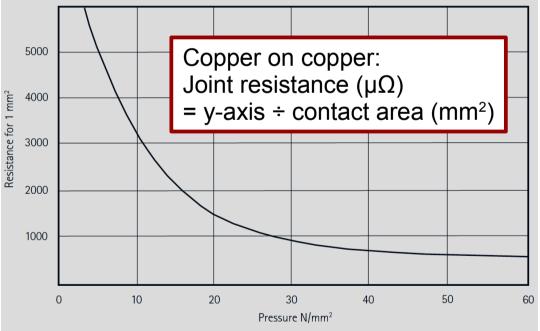


Figure 69 – The effect of pressure on the contact resistance of a joint http://www.leonardo-energy.org/sites/leonardoenergy/files/documents-and-links/jointing.pdf

Section 6.0 - Jointing of Copper Busbars, David Chapman

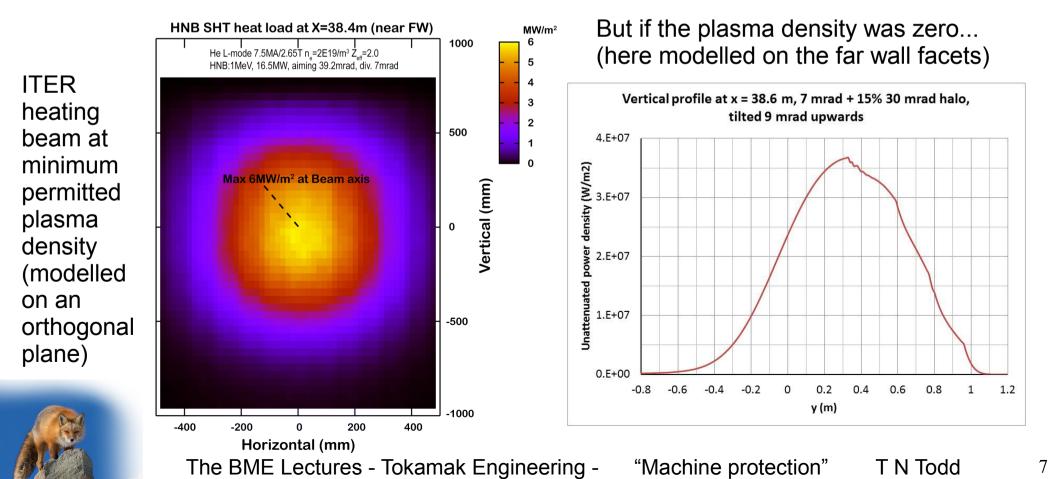
6



The BME Lectures - Tokamak Engineering - "Machine protection" T N Todd

### **Component temperatures**

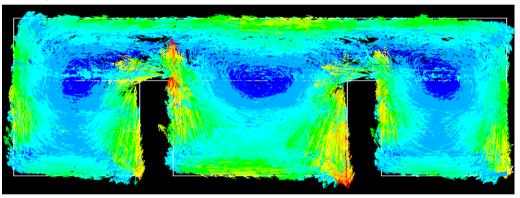
- Plasma facing components, due to plasma load
  - Divertor tiles
  - Limiters (especially during ramp-up and ramp-down)
- Vessel & in-vessel components due to plasma heating systems
  - Unabsorbed RF e.g. ECRH, LHH and ICRH
  - Neutral beam shine-through



### Plasma impacts

- Plasma facing components as described above
- Disruption effects
  - Eddy currents

Changing poloidal fields create eddy currents; e.g. JET ITER-Like Wall, modelled in ANSYS:

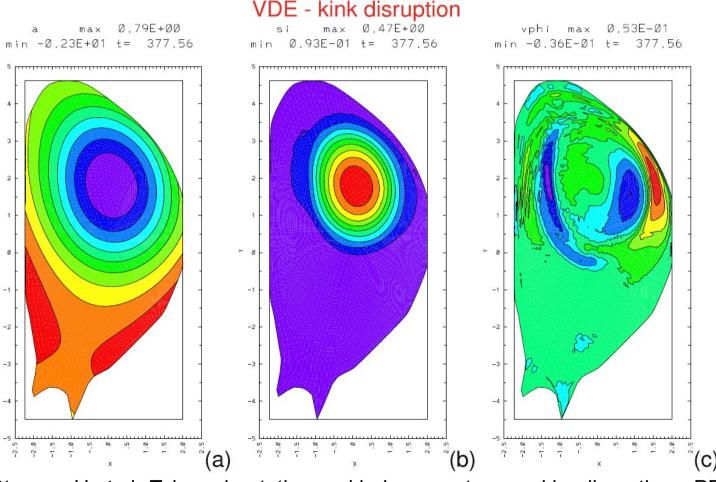


- Halo currents
- Voltages induced in coils
- Photon flash in thermal quench (or DMS)
- Runaway electrons (penetration depth very short for W)



### Vertical Displacement Events and Halo Currents

In a VDE, the plasma moves vertically until edge q falls significantly below ~2, and then disrupts (by 2,1 kink or TM).



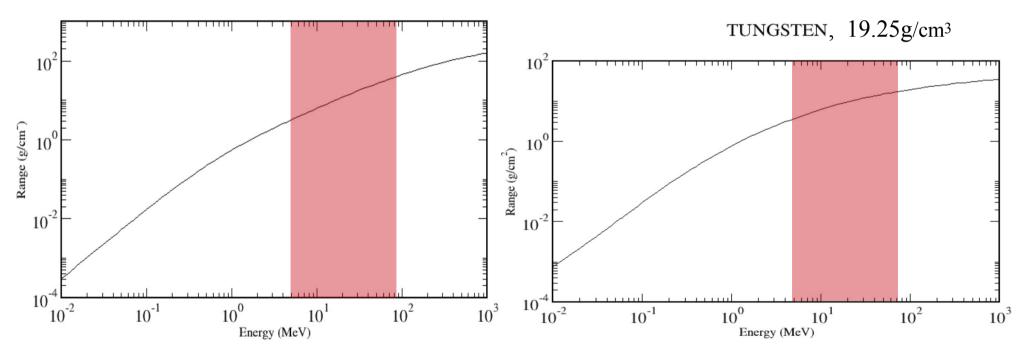


Strauss, H et al, *Tokamak rotation and halo current caused by disruptions,* PPPL talk, 2013 The BME Lectures - Tokamak Engineering - "Machine protection" T N Todd

### Plasma impacts – Runaway Electrons

Fast electron "Continuous Slowing Down Approximation" range in a solid (cm =  $g/cm^2 \div g/cm^3$ )

http://physics.nist.gov/PhysRefData/Star/Text/ESTAR.html



BERYLLIUM, 1.85 g/cm<sup>3</sup>

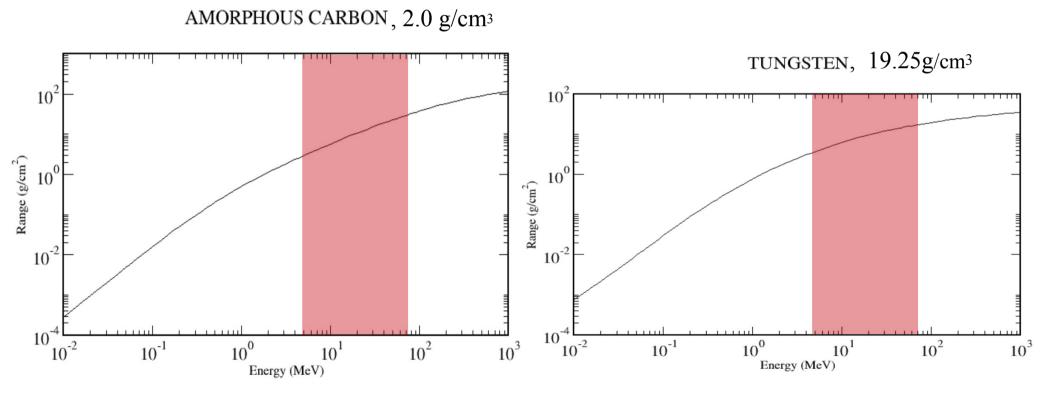
*Tokamak runaway electrons are typically* ~5*MeV - 80MeV* 

The BME Lectures - Tokamak Engineering - "Machine protection" T N Todd 10



#### Plasma impacts – Runaway Electrons

Fast electron "Continuous Slowing Down Approximation" range in a solid (cm =  $g/cm^2 \div g/cm^3$ )





The BME Lectures - Tokamak Engineering - "Machine protection" T N Todd 11

#### Risk assessment: event probability versus impact

(Challenge) frequency: ► Including provision for the rarity of certain types of experiment	Low Less than once in 15 calendar years or <1/50000 per pulse	Medium Between once in 15 calendar years and once in 10 operational weeks or >1/50000 and <1/1000 per pulse	High or Continuous Greater than once in 10 operational weeks or >1/1000 per pulse
<ul> <li>Unmitigated hazard: ▼</li> <li>the hazard to the machine in the absence of protection, be it interlocks, operating instructions or temporary over-rides</li> <li>cumulative where appropriate to the nature of the damage and the time interval concerned</li> </ul>			
Low Incomplete additional heating capability* for a period >1/2 session and <1 week or loss of >1 week and < 1 year of a specific type of machine operation or >0.01% and <0.5% permanent reduction in machine plasma performance - below these ranges the impact is considered 'negligible'	Protection Category: Not applicable	Protection Category: C	Protection Category: B
Medium Incomplete additional heating capability* for a period >1 week and < 1 year or loss of >1 year of a specific type of machine operation, but not irrecoverable or >0.5% and <20% permanent reduction in machine plasma performance	Protection Category: C	Protection Category: B	Protection Category: A
<ul> <li>High or Extreme</li> <li>Incomplete additional heating capability* for a period &gt;1 year</li> <li>or irrecoverable loss of a specific type of machine operation</li> <li>or &gt;20% permanent reduction in machine plasma performance</li> <li>Note that categories in this row include <u>irrecoverable loss of the machine (i.e. repair costs exceed value)</u></li> </ul>	Protection Category: B	Protection Category: A	Protection Category: A

### Machine Protection Panel or similar

A special committee (or else general design reviews) consider the tokamak and all the plant, assessing:

- Failure modes affecting only the failed system
- Failure modes impacting other systems
- Normal operational modes adversely affecting other systems
- The Protection Category (i.e. probability and impact)
- The reliability required (related to Protection Category)
- The number and types of interlock logic, e.g.(in decreasing reliability):
  - Mechanical switches and relays
  - Simple digital logic
  - Programmable logic controllers
  - Field-programmable gate arrays
  - Microprocessors
  - Human procedures
- Hierarchy of trips (e.g. plasma control, power supply self-limit, voltage-off, open AC breakers, fire crowbar)



### Optimisation of plasma terminations

 Different emerging problems may require different plasma control responses or termination procedures...

Example aspects of JET ITER-Like Wall protection system development

#### Present JET Controls and Protections

Equipment at Risk	Sensor	Present Actions					
Vessel	KC1d Ipl	PPCC					
Vessel	KC1d LC	- Slow Stop	ILW – Responses				
Vessel, Magnets	PPCC	<ul> <li>Soft landing</li> <li>Ramp Mag</li> </ul>	PPCC				
		- Fast Stop	<ul> <li>Change Strike Points</li> </ul>				
	PTN	Hard landir	<ul> <li>Avoid Outer / Inner Limiter</li> </ul>				
Tiles in NB beam	KG1, KS	sacrifice 🖕	Aux Heat / Fuel				
Tiles in NB beam	KG1, KS •	Aux Heat	<ul> <li>NB: Switch off or Swap PINI (psu-paired)</li> </ul>				
NB Shinethrough	KG1, KS	<ul> <li>Slow Stop</li> </ul>	- RF, LH: Reduce Power, change phase, frequency				
		Ramp dow	- Gas: Reduce Gas				
N.B. Plasma param	neters calc	- Fast Stop	Issues				
	•	Ramp dow     Hard-coded or Exper	<ul> <li>Terminate or Recover ? Predict and Avoid ?</li> <li>ILW Programme – Performance &amp; Productivity Optimisation</li> </ul>				

The BME Lectures - Tokamak Engineering -T N Todd "Machine protection"



# Conclusions

- Machine protection is a deeply complex subject!
  - Machine Protection discussions can reveal new human safety issues - must involve Safety Group
  - Identify hazardous effects and their causal events
  - Categorise the events for impact and frequency
  - Develop a policy for interlock types to be used, of varying integrity and redundancy (and cost)
  - Agree a hierarchy of trip levels e.g. related to interlock type
  - Set up appropriate benign plasma termination scenarios
  - Review all machine protection systems periodically...
  - ...and whenever a plant modification is made





#### **Typical Machine Protection issues**

- Plant safety and human safety
- Single parameter limits
- Parameter-combination limits
- Various component temperatures
  - Coils
  - Vacuum vessel
  - In-vessel components
- Plasma impacts
- Positive vacuum vessel pressure
  - Water leaks creating steam
  - Hydrogen deflagration (e.g. due to cryopump regeneration)
- Laser pulse energy (window damage)
- · Specific event risk assessments and mitigation strategies
- Most adverse events relate to stresses, so fatigue limits apply



The BME Lectures - Tokamak Engineering - "Machine protection" T N Todd

#### What is "safety"?

Human safety is most important but next comes safety of the plant, i.e. stopping the machine from destroying itself - "Machine Protection":

- single parameter operational limits
- operational limits of parameter combinations
- impacts of the plasma on the machine
- fault conditions
- need for benign plasma termination procedures



The BME Lectures - Tokamak Engineering - "Machine protection"

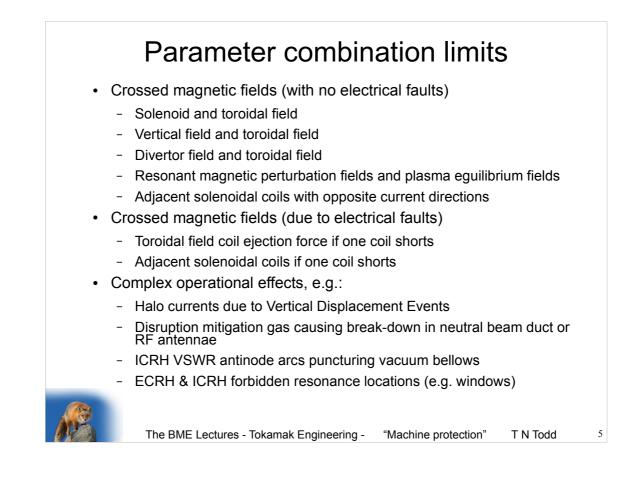
T N Todd

#### Single parameter limits

- Toroidal field coil current
- · Ohmic Heating solenoid current
- Various component temperatures
  - Coils
  - Vacuum vessel
  - Plasma facing components
- · Positive vacuum vessel pressure
  - Water leaks creating steam
  - Hydrogen deflagration (e.g. due to cryopump regeneration)
- Laser pulse energy (window damage)
- Most relate to stresses, so fatigue limits apply

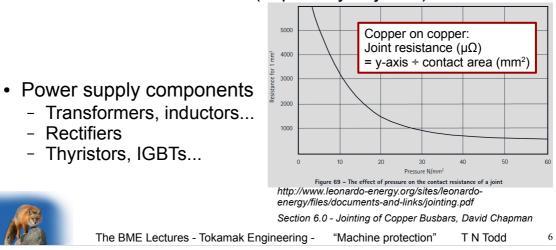


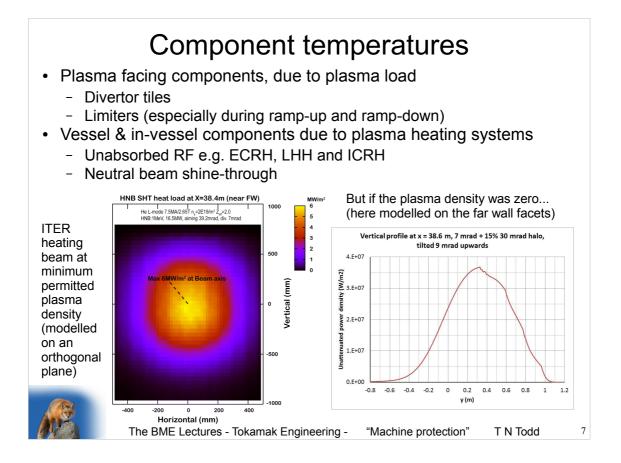
The BME Lectures - Tokamak Engineering - "Machine protection" T N Todd



#### Component temperatures

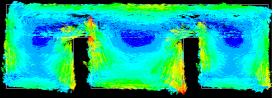
- Coils
  - If Cu or AI, really only water temperature and I<sup>2</sup>t matters
  - If superconducting:
    - Cable and strand motion (friction)
    - Nuclear heating
    - Eddy current heating
- Coil feeders and bus-bars (especially at joints)





#### Plasma impacts

- Plasma facing components as described above
- Disruption effects
  - Eddy currents
- Changing poloidal fields create eddy currents; e.g. JET ITER-Like Wall, modelled in ANSYS:

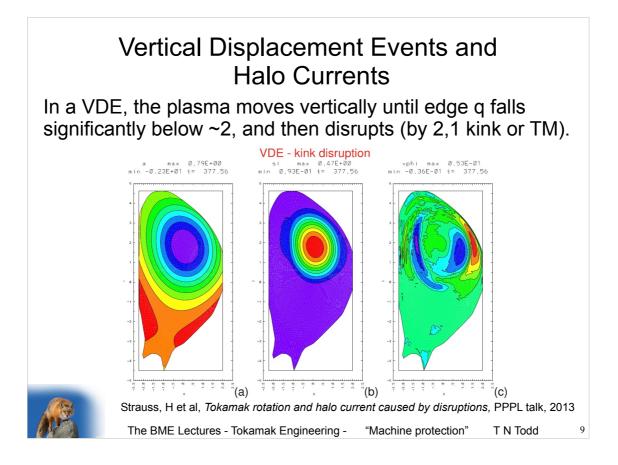


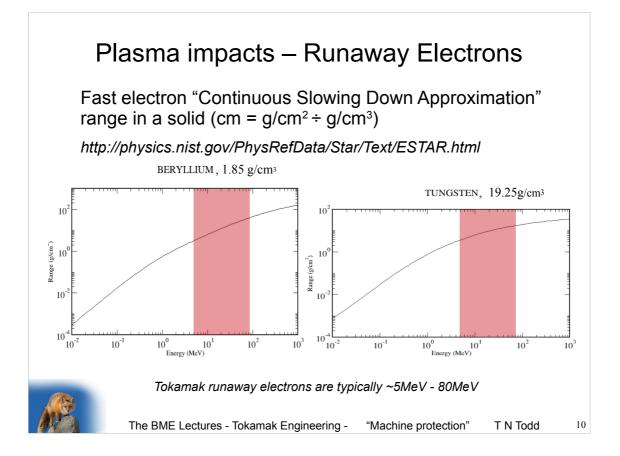
- Halo currents
- Voltages induced in coils
- Photon flash in thermal quench (or DMS)
- Runaway electrons (penetration depth very short for W)

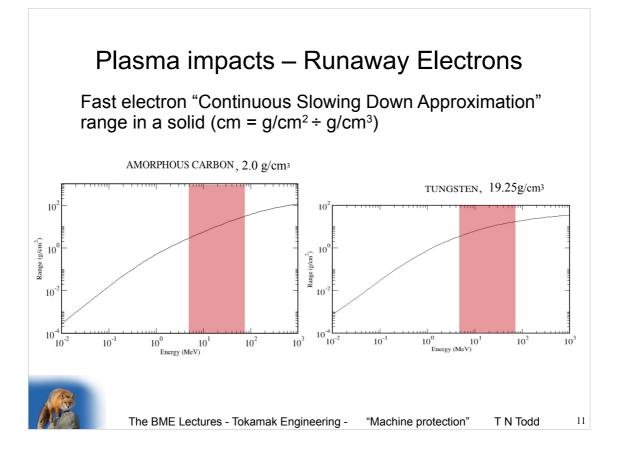


The BME Lectures - Tokamak Engineering - "Machine protection"

T N Todd







Risk assessment: event probability versus impact							
(Challenge) frequency: ► Including provision for the rarity of certain types of experiment	Low Less than once in 15 calendar years or <1/50000 per pulse	Medium Between once in 15 calendar years and once in 10 operational weeks	High or Continuous Greater than once in 10 operational weeks or >1/1000 per pulse				
Unmitigated hazard: ▼ - the hazard to the machine in the absence of protection, be it interlocks, operating instructions or temporary over-rides - cumulative where appropriate to the nature of the damage and the time interval concerned		or >1/50000 and <1/1000 per pulse					
Low Incomplete additional heating capability* for a period >1/2 session and <1 week or loss of >1 week and <1 year of a specific type of machine operation or >0.01% and <0.5% permanent reduction in machine plasma performance - below these ranges the impact is considered 'negligible'	Protection Category: Not applicable	Protection Category: C	Protection Category: B				
Medium Incomplete additional heating capability* for a period >1 week and < 1 year or loss of >1 year of a specific type of machine operation, but not irrecoverable or >0.5% and <20% permanent reduction in machine plasma performance	Protection Category: C	Protection Category: B	Protection Category: A				
High or Extreme Incomplete additional heating capability* for a period > 1 year or irrecoverable loss of a specific type of machine operation or >20% permanent reduction in machine plasma performance - Note that categories in this row include <u>irrecoverable</u> loss of the machine (i.e. repair costs exceed value)	Protection Category: B	Protection Category: A	Protection Category: A				

#### Machine Protection Panel or similar A special committee (or else general design reviews) consider the tokamak and all the plant, assessing: · Failure modes affecting only the failed system · Failure modes impacting other systems · Normal operational modes adversely affecting other systems • The Protection Category (i.e. probability and impact) • The reliability required (related to Protection Category) • The number and types of interlock logic, e.g.(in decreasing reliability): - Mechanical switches and relays - Simple digital logic - Programmable logic controllers - Field-programmable gate arrays - Microprocessors - Human procedures Hierarchy of trips (e.g. plasma control, power supply self-limit, voltage-off, open AC breakers, fire crowbar) The BME Lectures - Tokamak Engineering -"Machine protection" T N Todd 13

#### Optimisation of plasma terminations · Different emerging problems may require different plasma control responses or termination procedures... Example aspects of JET ITER-Like Wall protection system development Present JET Controls and Protections Equipment at Risk Sensor I ania **Present Actions** KC1d Ipli • PPCC Vessel Vessel KC1d LC - Slow Stop ILW - Res Vessel, Magnets PPCC • Soft landin • PPCC • Soft Iandin • PPCC • Ramp Mag - Change Strike Points • Fast Stop • Avoid Outer / Inner Lin • Aux Heat / Fuel ILW – Responses - Avoid Outer / Inner Limiter NB Shinethrough KG1, KS - Slow Stop - RF, LH: Reduce Power, change phase, free NB. Plasma parameters calc - Fast Stop - Gas: Reduce Gas • Hard-coded or Ether - Terminetty = E sacrifice • Aux Heat / Fuel - RF, LH: Reduce Power, change phase, frequency Hard-coded or Exper - Terminate or Recover ? Predict and Avoid ? - ILW Programme – Performance & Productivity Optimisation The BME Lectures - Tokamak Engineering - "Machine protection" 14 T N Todd

## Conclusions

- Machine protection is a deeply complex subject!
  - Machine Protection discussions can reveal new human safety issues - must involve Safety Group
  - Identify hazardous effects and their causal events
  - Categorise the events for impact and frequency
  - Develop a policy for interlock types to be used, of varying integrity and redundancy (and cost)
  - Agree a hierarchy of trip levels e.g. related to interlock type
  - Set up appropriate benign plasma termination scenarios
  - Review all machine protection systems periodically...
  - ...and whenever a plant modification is made

